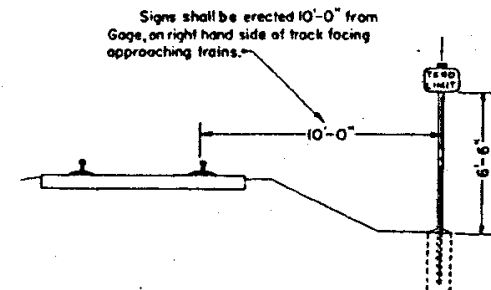
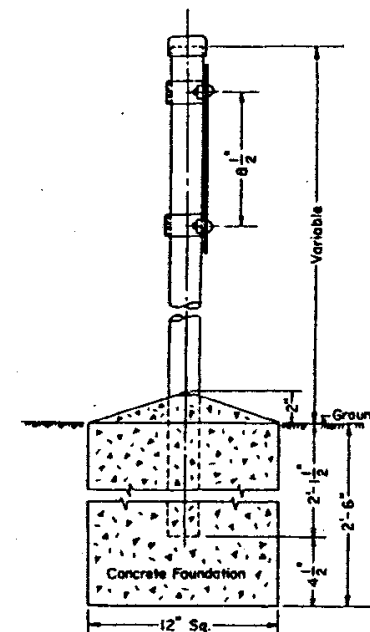
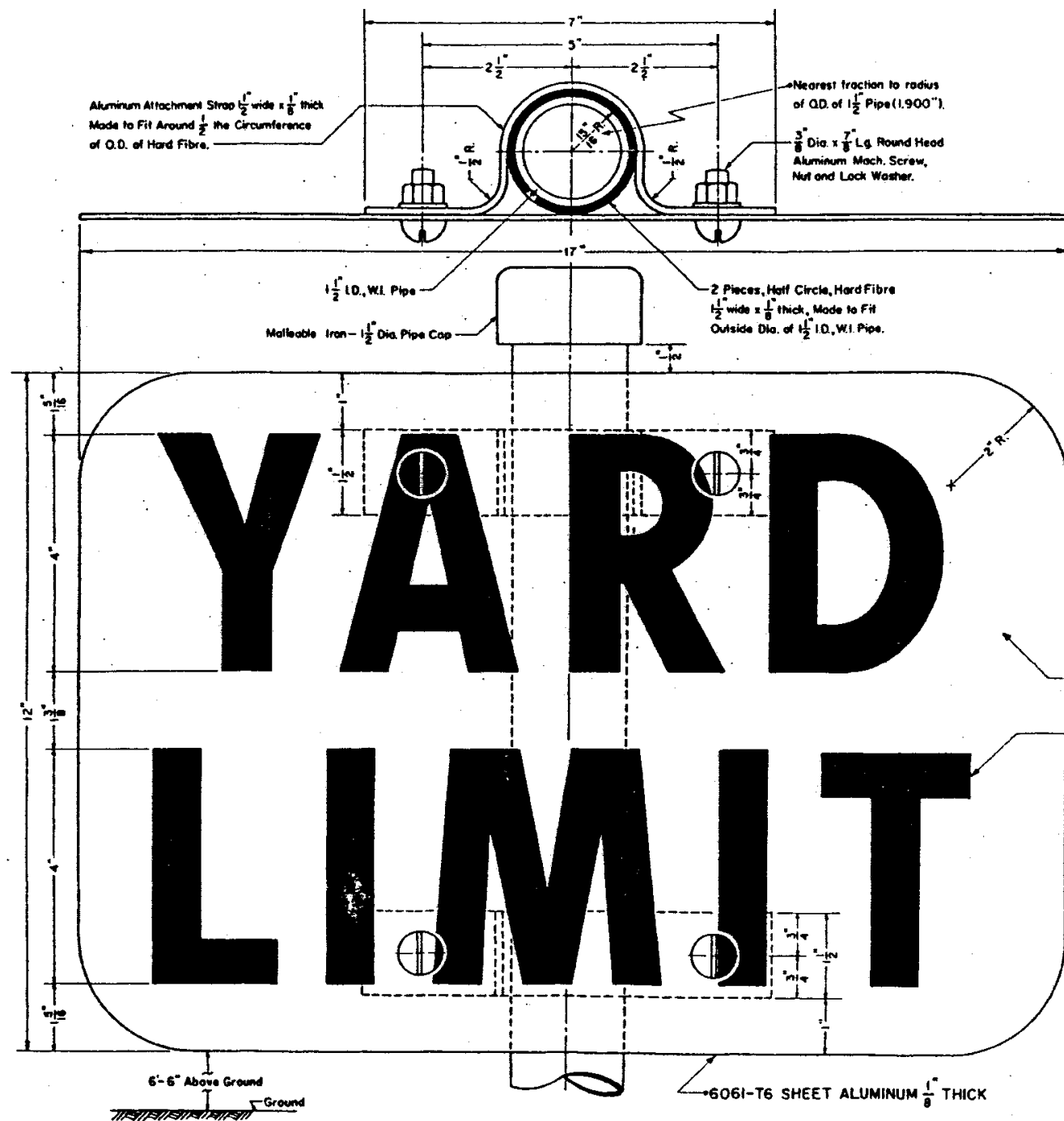


REV

his plan replaces
A - July, 1920

Supersedes SS1463-B



Aluminum for Signs shall be thoroughly cleaned and degreased by a suitable detergent and etched with Phosphoric Acid before applying sheeting material.
Metal posts shall have one coat, White Primer, Ref. No. 47-2366, then one finish coat Aluminum, Ref. No. 47-3159.
Signs shall be furnished as complete units, ready for mounting in the field, with all hardware.
Letters for signs shall be in accordance with Standard Plan 78000-1.



78400-B

THE PENNSYLVANIA RAILROAD
STANDARD
REFLECTORIZED ALUMINUM YARD LIMIT SIGN

OFFICE OF CHIEF ENGINEER, PHILA., PA. - MARCH 1962

E. J. Hanney
Chief Engineer