



Reflectorized Low Switch Targets shall be used in accordance with The Pennsylvania Railroad Specifications for Construction and Maintenance of Track, C.E. 78-(-) and where not prohibited by Public Authorities having jurisdiction.

Targets shall be 1/8" thick (#11 gage) copper bearing steel, AAR-M117.

Mast shall be 1" I.D.-W.I. pipe or 1 1/4" Dia. bar stock.

Steel surfaces shall be well sanded to remove corrosion, oil and dirt, and cleaned with turpentine substitute and dried thoroughly.

Mast shall have one coat zinc chromate primer, Ref. 47-2077, then one coat black enamel Ref. 47-3315.

Steel targets shall have one coat of white primer Ref. 47-2366 both sides. The pointed blades shall have a finish coat of Bulletin White, Ref. 47-3314, both sides. The circular blades shall be finished in either Target Red, Ref. 47-2289 both sides or Yellow Enamel, Ref. 47-2590 both sides as required.

Stimsonite Reflectors, 5/8" Dia. shall be applied after painting and secured by retaining ring with semi-tubular type rivets 3/16" Dia. 5/16" long.

73915-A

THE PENNSYLVANIA RAILROAD  
STANDARD  
REFLECTORIZED  
LOW SWITCH TARGET

OFFICE OF CHIEF ENGINEER, PHILA., PA., MARCH, 1937

Chief Engineer