



The amount of increase in fishing height shall be marked by deeply cut characters not less than $1\frac{1}{4}$ high on outside of web in position as shown.

I = $\frac{1}{32}$ for rails worn $\frac{1}{32}$ in fishing height.

II = $\frac{1}{16}$ for rails worn $\frac{1}{16}$ in fishing height.

NOTE:-

NOTE: Joint Bars must conform to The Pennsylvania Railroad Specifications for Quenched Carbon Steel Joint Bars, C.E. 8-(-).
Requisition shall specify amount of wear in fishing height of rail with which bars will be used and the number of this plan.

71167-A



**THE PENNSYLVANIA RAILROAD
STANDARD**

155 P.S. F-1 JOINT BAR
FOR RAILS WORN $\frac{1}{32}$ " AND $\frac{1}{16}$ " IN FISHING HEIGHT
OFFICE OF CHIEF ENGINEER, PHILA., PA., APRIL, 1953

J. Schmitt
Chief Engineer