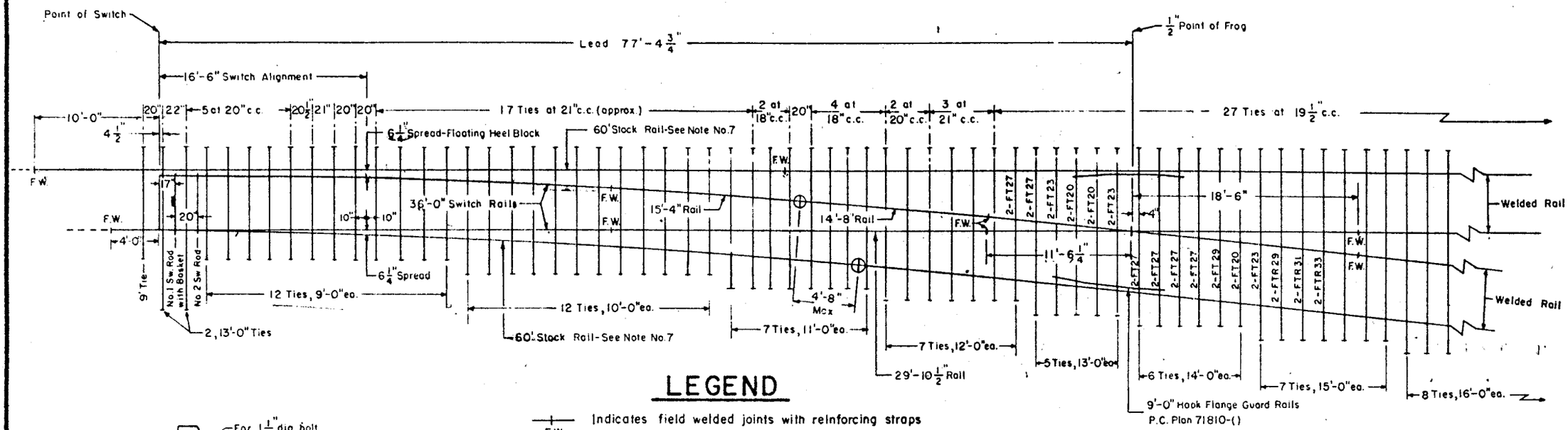
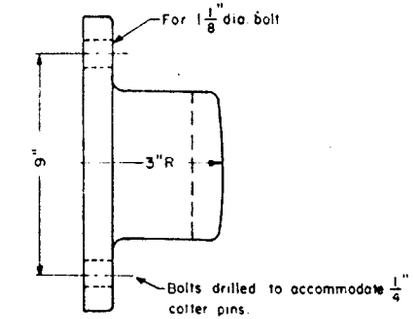
Revisions
"A" Nov. 3, 1975
"B" Feb 12, 1976



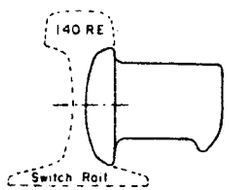
LEGEND

F.W. — Indicates field welded joints with reinforcing straps applied. See Note No.6.

⊕ — Indicates insulated joints.



TOP VIEW



END VIEW

FLOATING HEEL BLOCK

NOTES

1 – All turnout material not to be heat treated or end hardened.

2 – Manufacturer to furnish switch rails undercut.

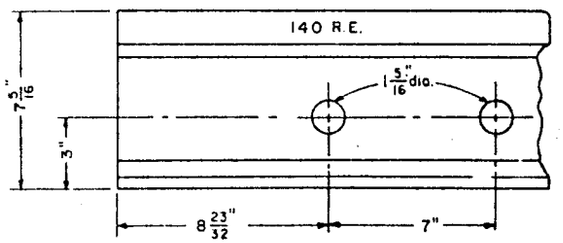
3 – Manufacturer to furnish switch plates with graduated risers, using standard switch plates, as per P.C. Plan 73519-() where ever possible up to a point where standard P.C. tie plates can be used.

4 – Manufacturer to furnish insulated vertical switch rods and adjustable rocker clips, generally as per P.C. Plan 73518-().

5 – Manufacturer to furnish RBM frog, generally as per Plan 74141-(), with the exception of longer arms and rail end drilling as shown on this plan.

6 – On all field welds, reinforcing straps as per P.C. Plan 66550-(), are to be applied by P.C.

7 – 60' Stock Rails, undercut, as per P.C. Plan 692017-().



RAIL END DRILLING

FOR FIELD WELDS

66583-C

PENN CENTRAL

SPECIAL

NO. 10 - 140 R.E.

INSULATED - WELDED TURNOUT

Sept. 10, 1975

Office of Chief Engineer - M.W. Phila., Pa.