



NOTE:-

All Spiking Hammers, Track Punches and Rail Cutters must have manufacturers name stamped plainly in the metal.

Spiking Hammers to be properly tempered and free from water cracks and steel to conform to the following:-

Carbon .55 to .75
Phosphorus .04 or under
Sulphur .04 or under
Manganese about .40

Steel for Track Punches and Rail Cutters to conform to the following:- CRUCIBLE STEEL

Carbon .80 to .90
Phosphorus .04 or under
Sulphur .04 or under
Manganese .30 to .35



STANDARD
SPIKING HAMMER, TRACK PUNCH
AND RAIL CUTTER

PHILA., DECEMBER, 1913.

61725-B

L.S. 5-15

REVISED:-
JULY 1915.
APRIL 1916.

Correct

J. P. Carey
Asst. Engr. (M. W.)

Approved

M. J. Lee
Engr. (M. W.)

Approved

J. C. Long
General Manager