

GENERAL SPECIFICATIONS.

I. DESIGN AND CONSTRUCTION SHALL BE STROMS ENOUGH TO WITHSTAND ANY DETRIMENTAL REACTION FROM HIGH WIND AND STORM.
2. ALL SHEET METAL PARTS SHALL BE CONSTRUCTED OF COPPER

BEARING STEEL, OR EQUAL IN RUST RESISTING PROPERTIES.

3. THE HOUSE SHALL BE CONSTRUCTED EITHER IN SECTIONS FOR DISASSEMBLING AT THE FACTORY AND REASSEMBLING IN THE FIELD, OR CONSTRUCTED AS A UNIT IN ACCORDANCE WITH ORDERING INFORMATION CONTAINED IN THE REQUISITION. REQUISITION SHALL CLEARLY INDICATE WHETHER OR NOT A SECTIONAL HOUSE IS DESIRED.

4. ALL METAL PARTS SHALL BE PRIMED WITH ONE COAT OF RED OXIDE OR EQUAL BEFORE ASSEMBLING. TO PERMIT ADMESION OF BOTH PRIMING AND FINISHING COATS OF PAINT, ALL WELDED AND BURNED AREAS SHALL BE PROPERLY TREATED. THE WIJDE SHALL THEN BE GIVEN TWO COATS OF HIGH GRADE ALUMINUM PAINT, AND THE OUTSIDE TWO COATS OF A FIRST GRADE PAINT-COLOR PENNSYLVANIA RAILROAD STANDARD LIGHT, ROOF BLACK, AND TRIM (WIETE PROVIDED) PENNSYLVANIA RAILROAD STANDARD DARK (BULDING PAINT).

5. ALL VOININGS OF SECTIONS SHALL BE CLOSE FITTING, RIGID AND SECURE, SO THAT THE ENTIRE HOUSE WILL BE WEATHER PROOF.

6. ALL WALLS, POOF AND DOORS, EXCEPT TRACKMAN'S COMPRETMENT/IF REQUIRED), SHALL BE PROVIDED WITH INSULATION AGAINST TRANSFER OF HEAT EQUIVALENT TO 12 WICHES OF BRICK.

7. DOOR FRAME SHALL PROVICE NOT LESS THAN 36 INCHES CLEAR ENTRANCE SPACE
8. THICKNESS OF SHEET METAL SHALL BE NOT LESS THAN 42 GAGE
FOR PANELS, 78 AGE FOR POOF, AND 12 GAGE FOR DOOR FRAME.

9. HOUSES SHALL BE PROVIDED WITH LOUVRES OR EQUIVALENT FOR PROPER VENTILATION.

10. DOOR SHALL BE PROVIDED WITH A SUBSTANTIAL THREE POINT LOCKING DEVICE, LOCKING DOOR AT TOP, BOTTOM AND CENTER. THE HANDLE AT THE CENTER, OPERATING THE DEVICE, TO BE SO ARRANGED AS TO PERMIT IT TO BE LOCKED WITH A SIGNAL DEPARTMENT PROLOCK.

 PANELS IN BOTH SIDES, AND END OPPOSITE ENTRANCE DOOR, SHALL BE MADE REMOVABLE, FROM THE OUTSIDE.

12. BASE FRAME (WITH OR WITHOUT FLOOR) SHALL BE CONSTRUCTED WITH SUFFICIENT STRENGTH TO SUPPORT THE ENTIRE HOUSE. HOUSE FURNISHED WITHOUT FLOOR SHALL BE PROVIDED WITH BASE ANGLE TO PERMIT SECURING TO FLOOR (FLOOR WILL BE CONSTRUCTED IN THE FIELD). HOUSES FURNISHED WITH FLOOR (SEE HOTE IS) AND TO BE SUPPORTED AS INDICATED IN DIAGRAM F. HOLES HOT LESS THAN I INCH OM. SHALL BE PROVIDED IN SIZE FRAME FOR SECURING BASE FRAME TO FOUNDATION.
13. FLOORS, WHEN PROVIDED AS A PART OF THE HOUSES, SHALL BE CON-

STRUCTED TO WITHSTAND A LOADING OF 125 POUNDS PER SQUARE FOOT.

14. OPENINGS IN HOUSES FOR CABLES AND WIRES/WITH OR WITHOUT FLOOR)

IF REQUIRED, SHALL BE SPECIFIED ON REQUISITION.

15. THE ENTIRE HOUSE SHALL BE ERECTED AT THE FACTORY FOR INSPECTION BY PENNSYLVANIA RAILROAD REPRESENTATIVES.

16. CONCRETE WALLS OR PIERS, AND FLOOR (WHEN NOT PROVIDED WITH

HOUSE), SHALL BE CONSTRUCTED BY THE PENNSYLVANIA RAILROAD FORCES.

17. MANUFACTURER SHALL SUBMIT DRAWINGS, INDICATING THEIR PROPOSAL,

TO THE CHIEF ENGINEER, PENNSYLVANIA RAILROAD FOR APPROVAL.

18. WHEN WINDOW IS DESIRED, REQUISITION SHALL SPECIFY WHETHER

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19. REQUISITION SHALL SPECIFY IF TRACKMAN'S COMPARTMENT IS DESIRED. WHEN FURNISHED A LOUVRE FOR VENTILATION SHALL BE PROVIDED IN GABLE QUER DOOR AS INDICATED AT G.

REDRAWN FROM UMARMROVED PLAN 3-534- DATEO APRIL 19,1347 AND REVISED

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THE PENNSYLVANIA RAILROAD

INSTRUMENT HOUSES

STEEL INSULATED

OFFICE OF CHIEF ENGINEER, PHILA., PA., APRIL 28, 1948.

Assistant Chief Engineer - T, C, & S

Chief Engineer

Approved