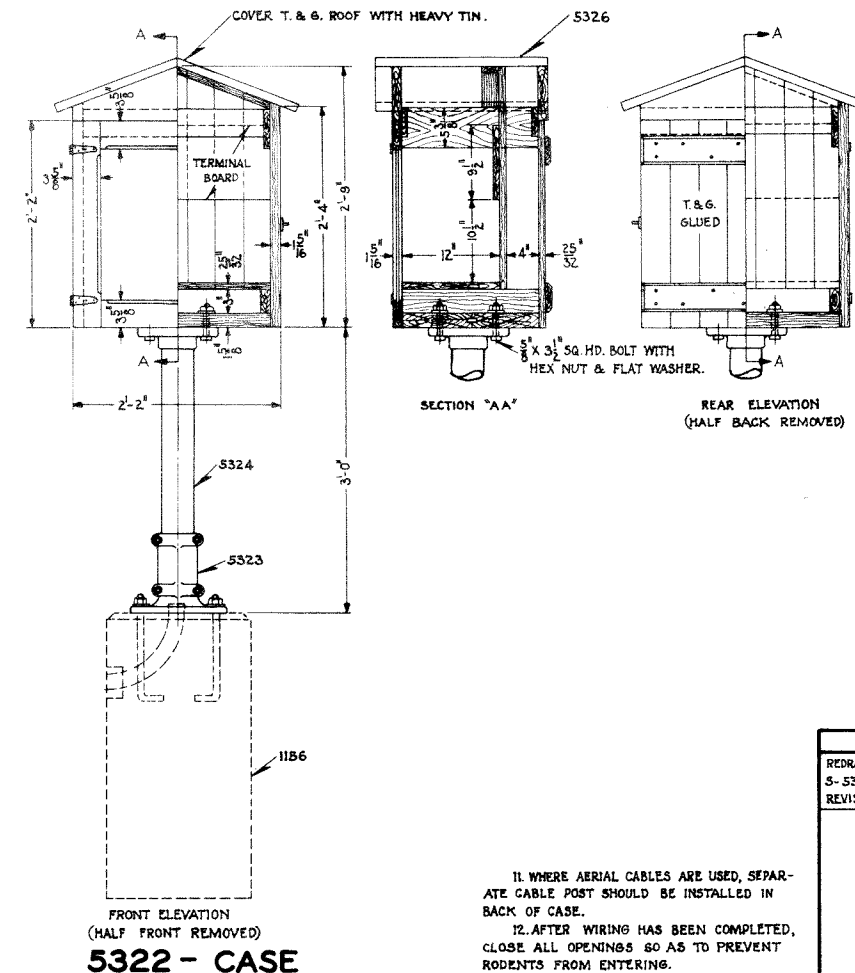


ORD. NO.	ORDERING REFERENCE
5321	CASE 5325 WITH 2-5323 AND 2-5324.
5322	CASE 5326 WITH 1-5323 AND 1-5324.
5323	BASE COMPLETE.
5324	STD. 3 1/2" PIPE, 2'-8 1/2" LONG, WITH FLANGE AND BOLTS AS SHOWN.
5325	CASE ONLY.
5326	CASE ONLY.



- NOTE:-
1. CASING SHALL BE MADE OF NORTHERN WHITE PINE, CEDAR, CYPRESS OR REDWOOD.
 2. TERMINAL BOARDS SHALL BE MADE OF CEDAR, CYPRESS, WHITE PINE (IDAHO, NORTHERN OR SUGAR), PONDOSE PINE, SPRUCE (EASTERN OR SITKA) OR REDWOOD, SURFACED TO 25/32", SHELLACED (2 COATS) AND VARNISHED.
 3. TERMINAL BOARDS SHALL BE GRADE B AND BETTER, FREE OF KNOTS.
 4. ALL BOARDS AND STRIPS, OTHER THAN TERMINAL BOARDS, SHALL BE GRADE B AND BETTER, FREE OF SAPWOOD.
 5. TERMINAL BOARDS SHALL BE SURFACED FOUR SIDES (S4S).
 6. CASING SHALL BE SURFACED TWO SIDES (S2S) AND TONGUE AND GROOVE (CM OR SM).
 7. ALL GRADES, SIZES AND WORKING SHALL BE IN ACCORDANCE WITH AMERICAN LUMBER STANDARDS.
 8. ALL JOINTS EXPOSED TO THE WEATHER SHALL BE GLUED.
 9. INSIDE OF CASE, EXCEPT TERMINAL BOARDS, SHALL BE GIVEN TWO COATS OF SLATE COLORED FIRE RETARDING PAINT APPROVED BY THE CHIEF SIGNAL ENGINEER.
 10. PAINT OUTSIDE OF CASE BLACK.

REVISIONS

REDRAWN FROM APPROVED PLAN S-532-D, DATED 8-15-21, LAST REVISED 8-31-26 AND REVISED.

18 SHEET

S-532-E

THE PENNSYLVANIA RAILROAD
STANDARD
INSTRUMENT CASES

OFFICE OF CHIEF SIGNAL ENGINEER, PHILA., PA. JAN. 10, 1928.

Approved
Chief Signal Engineer

Approved
Chief Engineer